

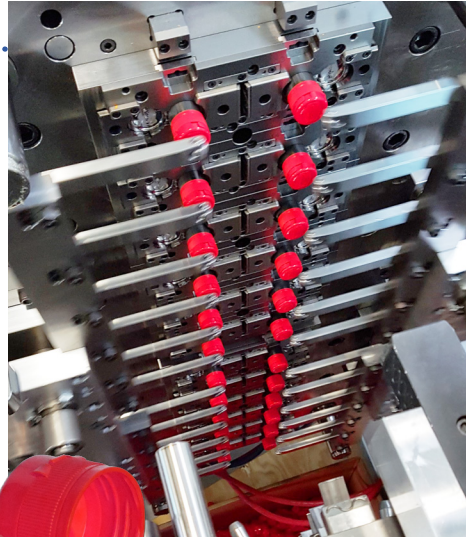


GIURGOLA STAMPI DATASHEET



FLIP-TOP DOUBLE TEMPER EVIDENT

Cavities	24
Ejection System	Slides and Sleeves
Injection System	Fully Hot Runner Valve Gate
Cycle Time	16.6 sec
Mould Dimensions	1296 x 546 x 676.7 mm
Part Weight	3.75 gr.



FLAVOR SAVER LID WITH TEMPER EVIDENT

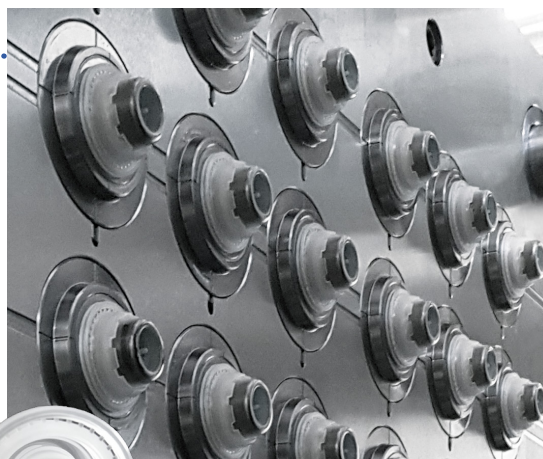
Cavities	16
Ejection System	Inner Cores
Injection System	Fully Hot Runner Hot Tip
Cycle Time	9.8 sec
Mould Dimensions	696 x 996 x 990.54 mm
Part Weight	10.3 gr.





DOSER OIL CAP

Cavities	48
Ejection System	Bush and Sleeves
Injection System	Fully Hot Runner Hot Tip
Cycle Time	15 sec
Mould Dimensions	796 x 596 x 594.7 mm
Part Weight	2.4 gr.



FLIP TOP

Cavities	24
Ejection System	Unscrewing and Ejector Sleeves
Injection System	Fully Hot Runner Valve Gate
Cycle Time	16 sec
Mould Dimensions	646 x 1346 x 860 mm
Part Weight	11 gr.

